

Bandsaw-Flash Butt Welding Machine



Welding range:

Bi-metal-, tungsten bandsaws 10 x 0,7 – 54 x 1,6 mm
Wood cutting bandsaws 10 x 0,7 – 60 x 1,0 mm
Mild steel strip <math>< 75 \text{ mm}^2/60 \times 1,2 \text{ mm}</math>

- The machine having a particularly wide welding range, widely used in distributor weld centres and saw servicing shops
- Well-proven drive system of the weld jaw to assure a constant weld quality; adjustable flashing speed
- High transformer capacity for safe welds in big sections
- Option: digital measuring device for controlling the welding way

- Annealing device for uniform annealing of the welds: manual continuous setting of anneal voltage by potentiometer und timer
- Option: Pyrometer controlled auto-annealing system type GSR or measuring of temperature by means of pyrometer for manual adjustment

Type BAS 065-11

IDEAL