



IDEAL-Werk C. + E. Jungeblodt GmbH + Co. KG

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Technical data

Projection welding machine type VPS 589

Projection welding machine type VPS 589		
Width of grating (product)	[mm]	300 - 2000
Length of grating (product)	[mm]	300 - 2000
Further grating dimensions are available on request.		
Height of support bar	[mm]	20 - 60
Thickness of support bar	[mm]	2 und 3
Material of support bar		S235JR (St37-2)
Height of filling bar (p-grating)	[mm]	10 - 20
Thickness of filling bar (p-grating)	[mm]	2 and 3
Material of filling bar (p-grating)	[mm]	S235JR (St37-2)
Height of side strip	[mm]	20 - 60
Thickness of side strip	[mm]	2 und 3
Material of side strip		S235JR (St37-2)
Welding transformer power rating	[kVA]	160
Force per electrode (hydraul.)	[kN]	16
Clamping force per clamping pad	[kN]	40