



**CLIFFORD Welding Systems (Pty) Ltd.**

24 White Road, Pentrich

3201 Pietermaritzburg

South Africa

Telephone: +27 (0) 33 355 34 40

Fax: +27 (0) 33 355 34 34

Email: [sales@cliffeng.com](mailto:sales@cliffeng.com)

Internet: <http://www.ideal-werk.com>

**Technical data**

**HPC / IPC Line**

		HPC / IPC
Max. inlet wire diameter	[mm]	14
Max. finished profiled section	[mm]	12 (equivalent)
Min. finished profiled section	[mm]	5
Max. rolling speed	[m/min]	360
Max. cut length	[mm]	13000
Min. cut length	[mm]	1500
Length accuracy	[mm]	+/- 3 mm per meter of cut length