



IDEAL - Werk  
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## Machines available at short-term with full warranty

Machine type	Connection voltage	Article-No.:	Production year	Stock [Pce.]	Availability (11.01.2023)
<b>Flash Butt Welding Machine BAS</b>					
BAS 050-01 with annealing option	380-419V-3-50Hz	M83581	2022	1	on stock
<b>Butt Welding Machine BSS</b>					
BSS 016 mit Glühvorrichtung, Abschneider	220-240V-1ph	M5101	2022	2	on stock
BSS 016 mit Glühvorrichtung Stufenlos, Abschneider und Einbauschleifmotor	380-419V-3ph	M5108	2022	1	on stock
BSS 025 mit Glühvorrichtung Stufenlos, Abschneider und Einbauschleifmotor	380-419V-3ph	M5208	2022	2	on stock
<b>Integrated Butt Welding Machine EBS</b>					
EBS 016 with mounted shear, annealing device	380-419V-3ph	M5004	2022	1	on stock
EBS 025 with mounted shear, annealing device stepless	380-419V-3	M5013	2022	1	on stock
<b>Accessories BSS/ EBS</b>					
Grinding Motor	220-240V/50+60Hz	M4040	2022	2	on stock
Shear, mounted		M4000	2022	31	on stock
<b>Butt Welding Machine DSH for iron wire</b>					
DSH 015FE with annealing device, undercarriage, shear, grinding motor and deburring file	230V-1ph	M6004	2022	2	on stock
DSH 025FE with annealing device, undercarriage, shear, grinding motor and deburring file	220-240V-1ph	M83133	2017	1	on stock
DSH 035FE with annealing device and separate adjustment of welding parameters	200-240V-1ph	M6003	2022	2	on stock
DSH 070FE with annealing device and separate adjustment of welding parameters	200-240V-1ph	M83595	2022	1	on stock
DSH 090FE for flatwire min 0,8mm - max 37mm with annealing device, undercarriage 4 wheels, shear	400V-3ph	M83741	2022	1	on stock
DSH 160NE with undercarriage, annealing device, dual force, Working table, cutting device, grinding motor	380-399V	M83338	2022	1	on stock
<b>Accessories for DS</b>					
manual deburring file		M2687	2022	4	on stock
<b>Butt Welding Machine DSP for iron wire</b>					
DSP 120FE with Multi-pulse welding and annealing device	400-440V-3ph	M83736	2022	1	on stock
<b>Butt Welding Machine DST for iron wire</b>					
DST 120FE with Multi-pulse welding and annealing device	400-440V-3	M83367	2022	1	on stock
<b>Strand Welding Machine LSF incl. Undercarriage</b>					
LSF 004NE	200-240V-1ph	M7000	2022	1	on stock
LSF 006NE	200-240V-1ph	M16434-02	2022	2	on stock
LSF 006NE	200-240V-1ph	M7001	2022	2	on stock
LSF 095NE with hydraulic. foot pedal, working table, Circular cut-off saw pneumatical clamping	360-399V-3ph	M83058	2022	1	on stock
<b>Accessories Grinding Machines SMH manual / SMP pneumatical</b>					
SMH 060	380-420V-50Hz/380-480V-60Hz/3ph	M4010	2022	3	on stock
SMH 060	220-240V-50Hz/220-280V-60 Hz/ 3ph	M4012	2022	1	on stock
SMP 060	230V-60Hz/1ph	M4021	2022	1	on stock
SMP 060	230V-60Hz/1ph	M4023	2022	1	on stock
SMP 060	380-420V-50Hz/440-480V-60Hz/3ph	M4020	2022	1	on stock
SMP 060	380-420V-50Hz/440-480V-60Hz/3ph	M82539	2019	1	on stock
SMP 120	200-240V-50Hz/200-280V-60Hz/3ph	M4031	2020	1	on stock
SMP 120	380-440V-50Hz/440-480V-60Hz/3ph	M4030	2022	1	on stock
<b>Accessories Shears AHE manual / APE pneumatic</b>					
AHE 060		M4002	2022	2	on stock
AHE 121		M16909	2020	1	on stock
APE 080		M4004	2022	2	on stock
APE 121		M4005	2022	3	on stock

Prices for delivery EXW - Incoterms 2020, inclusive packing, uninsured.  
Surcharge for IPPC- and sea packing on request.  
subject to prior sale  
Reservation only with order