



IDEAL - Werk  
59553 Lippstadt  
Tel.: (0 29 41) 206-0  
Fax: (0 29 41) 206-169

## Machines available at short terms with full warranty

Machine Type	Connection voltage	Production Year	Stock (Piece)	Availability(01.11.2024)
<b>Flash Butt Welding Machine BAS BAS</b>				
BAS 050-01 with annealing device EG	380-419V-3ph	2024	1	on stock
BAS 050-01 with annealing device GTR	380-419V-3ph	2024	4	on stock
BAS 050-11 with annealing device EG	380-419V-3ph	2024	1	on stock
BAS 050-11 with annealing device GTR	380-419V-3ph	2024	1	on stock
BAS 065-11 with annealing option EG	380-419V-3ph	2024	2	on stock
BAS 065-11 with annealing device GTR	380-419V-3ph	2024	1	on stock
BAS 065-11 with annealing device GTR	220-230V-3ph	2024	2	on stock
BAS 330 with annealing device GTR	380-419V-3ph	2024	2	on stock
BAS 330 with annealing device GTR and deburring device	380-419V-3ph	2024	3	on stock
BAS 340 with annealing device GTR and deburring device	380-419V-3ph	2024	1	on stock
BAS 360 with annealing device GTR	380-420V-3ph	2024	1	on stock
<b>Butt Welding Machine BSS</b>				
BSS 016 with mounted shear, annealing option	220-240V-1ph	2024	1	on stock
BSS 016 with mounted shear, grinding motor	220-240V-1ph	2024	1	on stock
BSS 016 with mounted shear, annealing device EG	200-240V-1ph	2024	2	on stock
BSS 025 with mounted shear, annealing device EG	200-240V-1ph	2024	1	on stock
BSS 025 with mounted shear, annealing device EG, grinding motor	220-240V-1ph	2024	1	on stock
BSS 025 with mounted shear, annealing device EG, grinding motor	380-419V-3ph	2024	5	on stock
BSS 040 with annealing device EG, grinding motor	380-415V-3ph	2024	1	on stock
<b>Integrated Butt Welding Machine EBS</b>				
EBS 016 with mounted shear, annealing device	200-240V-1ph	2024	1	on stock
EBS 016 with mounted shear, annealing device	380-419V-3ph	2024	5	on stock
EBS 025 with mounted shear, annealing device	200-240V-1ph	2024	2	on stock
EBS 025 with mounted shear, annealing device	460-500V-3ph	2023	1	on stock
<b>Butt Welding machines</b>				
DSH 015 FE with annealing device, undercarriage, cutter, grinding motor and file	200-240V-1ph	2022	2	on stock
DSH 025FE with annealing device	200-240V-1ph	2023	4	on stock
DSH 035FE with annealing device SGV and mounted shear	200-240V-1ph	2022	1	on stock
DSH 070FE with annealing device, undercarriage, cutter and grinding motor	380-415V-3ph	2023	1	on stock
DSH 070NE with annealing device, undercarriage, separate adjustment of parameters	380-415V-3ph	2024	1	on stock
DSH 090FE with annealing device	380-415V-3ph	2023	1	on stock
DSH 090FE with annealing device SGV, undercarriage, cutter and grinding motor	380-415V-3ph	2024	1	on stock
<b>Strand Welding machine incl. Undercarriage</b>				
LSF 006NE with foot pedal and undercarriage	200-240V-1ph	2022/2024	2	on stock
<b>Accessories Grinding Machines SMH manual / SMP pneumatical</b>				
SMH 060	380-420V-50Hz/380-480V-60Hz/3ph	2023	1	on stock
SMH 060	220-240V-50Hz/220-280V-60Hz/3ph	2024	1	on stock
SMH 060	380-420V-50Hz/380-480V-60Hz/3ph	2024	2	on stock
SMP 060	230V-60Hz/1ph	2023	1	on stock
SMP 120	380-440V-50Hz/380-480V-60Hz/3ph	2023	1	on stock
SMP 120	200-240V-50Hz/200-280V-60Hz/3ph	2023	1	on stock
<b>Accessories Shears AHE manual / APE pneumatic</b>				
AHE 050		2024	7	on stock
AHE 060		2024	1	on stock
AHE 080		2024	5	on stock
APE 080		2024	4	on stock
APE 121		2023	4	on stock

Prices for delivery EXW - Incoterms 2020, inclusive packing, uninsured.  
Surcharge for IPPC- and sea packing on request.  
subject to prior sale  
Reservation only with order